

2189

HSSE DIN 374

UN

ANSI/ASME B1.1

Form.

C



Tol.

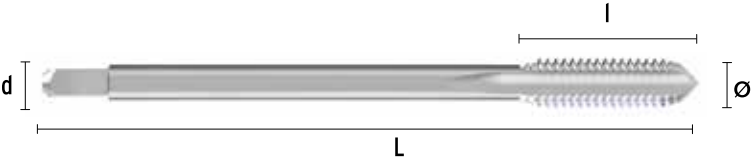
2B

1,5XD

D

P				M		K			N				S		H		
<800	<1.000	<1.200	<1.400	<950	<1.200	<500	<800	<1.400	Al	Cu	Mg/Zn	Plastic	Ni	Ti	50 HRC	55 HRC	60 HRC
● 10-25	○ 10-15						○ 10-15			○ 10-20							

Vc (m/min). ● Optima / Optimun ○ Alternativo / Alternative



Ø	P	L mm	l mm	mm	d mm
1"1/8	8,00	180	45	18,00	22,0
1"1/4	8,00	180	45	18,00	22,0
1"3/8	8,00	200	56	22,00	28,0
1"1/2	8,00	200	60	24,00	32,0

Ø	P	L mm	l mm	mm	d mm
1"5/8	8,00	200	60	24,00	32,0
1"3/4	8,00	200	50	29,00	36,0
2"	8,00	225	50	32,00	40,0